

MACRO CHART

Master No. _____

Synchronizing Master

Ring Name _____

Node	#BITS	Module Type
0	24	
	16	
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1	24	
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2	24	
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3	24	
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4	24	
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5	24	
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6	24	
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7	24	
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8	24	
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9	24	
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10	24	
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11	24	
	16	
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12	24	
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13	24	
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14	24	
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15	24	
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	16	
	16	

Instructions for using the MACRO chart:

1. Fill out 1 chart for each MACRO master used in the system. There may be more than one macro chart per ring used on a machine.
2. Place a ring name into the line to identify each ring used in the application.
3. Fill in the Master number line: (There may be more than 1 master hardware device that addresses slaves in a single chart)
4. Only 1 Synchronizing Master device is allowed per MACRO ring. Indicate which master is the synchronizing device.
5. Fill in the slave assignments for each slave device assigned to the master in each chart.
6. DO NOT USE slave nodes 14 and 15 if TYPE 1 MACRO protocol is used.